ELECTRICALLY HEATED SYSTEMS

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GENERAL INFORMATION

INTRODUCTION

An electrically heated rear window defogger is available as factory-installed equipment on models equipped with the hardtop option. The defogger will only operate when the ignition switch is in the On position. When the defogger switch is in the On position, an electric heater grid on the rear window glass is energized. This grid produces heat to help clear the rear window glass of ice, snow, or fog.

The defogger system is controlled by a switch located in the accessory switch bezel, which is near the bottom of the instrument panel center bezel and next to the ash receiver. An amber indicator lamp in the switch button will light to indicate when the defogger system is turned on. The instrument cluster circuitry, which contains the defogger system timer logic, monitors the state of the defogger switch through a hard-wired input. The instrument cluster circuitry controls the defogger system through a hard-wired control output to the defogger relay.

The defogger system will be automatically turned off after a programmed time interval of about ten minutes. After the initial time interval has expired, if the defogger switch is turned on again during the same ignition cycle, the defogger system will automatically turn off after about five minutes.

The defogger system will automatically shut off if the ignition switch is turned to the Off position, or it can be turned off manually by depressing the instrument panel switch. Refer to the owner's manual for more information on the defogger system controls and operation. Following are general descriptions of the major components in the defogger system. Refer to 8W-48 - Rear Window Defogger in Group 8W - Wiring Diagrams for complete circuit descriptions and diagrams.

DESCRIPTION AND OPERATION

REAR GLASS HEATING GRID

The heated rear window glass has two electrically conductive vertical bus bars and a series of horizontal grid lines made of a silver-ceramic material, which is baked on and bonded to the inside surface of the glass. The grid lines and bus bars comprise a parallel electrical circuit.

When the rear window defogger switch is placed in the On position, electrical current is directed to the rear window grid lines through the bus bars. The grid lines heat the rear window to clear the surface of fog or snow. Protection for the heated grid circuit is provided by a fuse in the Power Distribution Center (PDC).

The grid lines and bus bars are highly resistant to abrasion. However, it is possible for an open circuit to occur in an individual grid line, resulting in no current flow through the line.

The grid lines can be damaged or scraped off with sharp instruments. Care should be taken when cleaning the glass or removing foreign materials, decals, or stickers from the glass. Normal glass cleaning solvents or hot water used with rags or toweling is recommended.

A repair kit is available to repair the grid lines and bus bars, or to reinstall the heated glass pigtail wires. **DESCRIPTION AND OPERATION (Continued)**

DEFOGGER SWITCH

The rear window defogger switch is installed in the instrument panel accessory switch bezel, which is located near the bottom of the instrument panel center bezel area, next to the ash receiver. The momentary-type switch provides a hard-wired ground signal to the instrument cluster each time it is depressed. The instrument cluster rear window defogger timer and logic circuitry responds by energizing or de-energizing the rear window defogger relay.

Energizing the rear window defogger relay provides electrical current to the rear window defogger grid. An amber indicator lamp in the defogger switch, which lights to indicate when the defogger system is turned On, is also powered by the defogger relay output.

The defogger switch illumination lamp and indicator lamp bulbs are serviceable. The defogger switch cannot be repaired and, if faulty or damaged, it must be replaced.

INSTRUMENT CLUSTER

The instrument cluster is an electromechanical unit that contains integrated circuitry and internal programming to perform a variety of functions. The instrument cluster circuitry monitors hard-wired switch inputs, as well as message inputs received from other vehicle electronic control modules on the Chrysler Collision Detection (CCD) data bus network.

The instrument cluster uses these many inputs along with its internal programming and integral timer and logic circuitry to perform the functions of the rear window defogger timer on this model. The instrument cluster circuitry also has a self-diagnostic capability. Refer to Instrument Cluster in Group 8E - Instrument Panel Systems for more information on this feature.

However, there are no diagnostics available for the rear window defogger timer and logic circuitry. Therefore, the diagnosis for this system consists of confirming the presence of a rear window defogger switch input signal at the instrument cluster connector, and the resulting rear window defogger relay control output signal at the defogger relay. For diagnosis of the CCD data bus and the data bus message inputs, a DRB scan tool and the proper Diagnostic Procedures manual are recommended.

Refer to Instrument Cluster in Group 8E - Instrument Panel Systems for the service procedures for the instrument cluster. The rear window defogger timer and logic circuitry cannot be adjusted or repaired and, if faulty or damaged, the instrument cluster assembly must be replaced.

DEFOGGER RELAY

The rear window defogger relay is a International Standards Organization (ISO)-type relay. The rear window defogger relay is a electromechanical device that switches fused battery current to the rear glass heating grid and the indicator lamp of the defogger switch, when the instrument cluster rear window defogger timer and logic circuitry grounds the relay coil. See Defogger Relay in the Diagnosis and Testing section of this group for more information.

The rear window defogger relay is located in the Power Distribution Center (PDC) in the engine compartment. Refer to the PDC label for relay identification and location.

The rear window defogger relay cannot be repaired and, if faulty or damaged, it must be replaced.

DIAGNOSIS AND TESTING

DEFOGGER SYSTEM

For circuit descriptions and diagrams, refer to 8W-48 - Rear Window Defogger in Group 8W - Wiring Diagrams. The operation of the electrically heated rear window defogger system can be confirmed in one of the following manners:

- 1. Turn the ignition switch to the On position. While monitoring the instrument panel voltmeter, set the defogger switch in the On position. When the defogger switch is turned On, a distinct voltmeter needle deflection should be noted.
- 2. Turn the ignition switch to the On position. Set the defogger switch in the On position. The rear window defogger operation can be checked by feeling the rear window glass. A distinct difference in temperature between the grid lines and the adjacent clear glass can be detected within three to four minutes of operation.
- 3. Using a 12-volt DC voltmeter, contact the rear glass heating grid terminal A (right side) with the negative lead, and terminal B (left side) with the positive lead (Fig. 1). The voltmeter should read battery voltage.

The above checks will confirm system operation. Illumination of the defogger switch indicator lamp means that there is electrical current available at the output of the defogger relay, but does not confirm that the electrical current is reaching the rear glass heating grid lines.

If the defogger system does not operate, the problem should be isolated in the following manner:

- (1) Confirm that the ignition switch is in the On position.
- (2) Ensure that the rear glass heating grid feed and ground wires are connected to the glass. Confirm that the ground wire has continuity to ground.

DIAGNOSIS AND TESTING (Continued)

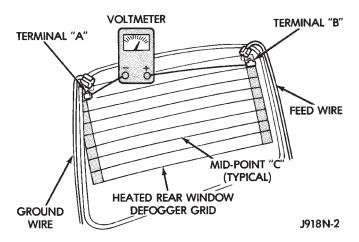


Fig. 1 Rear Window Glass Grid Test

(3) Check the fuses in the Power Distribution Center (PDC) and in the fuseblock module. The fuses must be tight in their receptacles and all electrical connections must be secure.

When the above steps have been completed and the rear glass heating grid is still inoperative, one or more of the following is faulty:

- Defogger switch
- Defogger relay
- Instrument cluster circuitry
- Rear window grid lines (all grid lines would have to be broken or one of the feed wires disconnected for the entire system to be inoperative).

If setting the defogger switch to the On position produces a severe voltmeter deflection, check for a short circuit between the defogger relay output and the rear glass heating grid.

REAR GLASS HEATING GRID

For circuit descriptions and diagrams, refer to 8W-48 - Rear Window Defogger in Group 8W - Wiring Diagrams. To detect breaks in the grid lines, the following procedure is required:

- (1) Turn the ignition switch to the On position. Set the defogger switch in the On position. The indicator lamp should light. If OK, go to Step 2. If not OK, see the Defogger Relay diagnosis in this group.
- (2) Using a 12-volt DC voltmeter, contact the vertical bus bar on the right side of the vehicle with the negative lead. With the positive lead, contact the vertical bus bar on the left side of the vehicle. The voltmeter should read battery voltage. If OK, go to Step 3. If not OK, repair the open circuit to the defogger relay as required.
- (3) With the negative lead of the voltmeter, contact a good body ground point. The voltage reading should not change. If OK, go to Step 4. If not OK, repair the circuit to ground as required.
- (4) Connect the negative lead of the voltmeter to the right side bus bar and touch each grid line at

midpoint C with the positive lead. A reading of approximately six volts indicates a line is good. A reading of zero volts indicates a break in the grid line between midpoint C and the left side bus bar. A reading of ten to fourteen volts indicates a break between midpoint C and the right side bus bar. Move the positive lead on the grid line towards the break and the voltage reading will change as soon as the break is crossed.

DEFOGGER SWITCH

For circuit descriptions and diagrams, refer to 8W-48 - Rear Window Defogger in Group 8W - Wiring Diagrams.

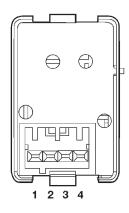
WARNING: ON VEHICLES EQUIPPED WITH AIRBAGS, REFER TO GROUP 8M - PASSIVE RESTRAINT SYSTEMS BEFORE ATTEMPTING ANY STEERING WHEEL, STEERING COLUMN, OR INSTRUMENT PANEL COMPONENT DIAGNOSIS OR SERVICE. FAILURE TO TAKE THE PROPER PRECAUTIONS COULD RESULT IN ACCIDENTAL AIRBAG DEPLOYMENT AND POSSIBLE PERSONAL INJURY.

- (1) Disconnect and isolate the battery negative cable. Remove the accessory switch bezel from the instrument panel and unplug the defogger switch wire harness connector.
- (2) Check for continuity between the ground circuit cavity of the defogger switch wire harness connector and a good ground. There should be continuity. If OK, go to Step 3. If not OK, repair the open circuit as required.
- (3) Check for continuity between the ground circuit terminal and the rear window defogger switch sense circuit terminal on the back of the defogger switch housing (Fig. 2). There should be momentary continuity as the defogger switch button is depressed, and then no continuity. If OK, see the diagnosis for the Instrument Cluster in this group. If not OK, replace the faulty switch.

DEFOGGER RELAY

WARNING: ON VEHICLES EQUIPPED WITH AIRBAGS, REFER TO GROUP 8M - PASSIVE RESTRAINT SYSTEMS BEFORE ATTEMPTING ANY STEERING WHEEL, STEERING COLUMN, OR INSTRUMENT PANEL COMPONENT DIAGNOSIS OR SERVICE. FAILURE TO TAKE THE PROPER PRECAUTIONS COULD RESULT IN ACCIDENTAL AIRBAG DEPLOYMENT AND POSSIBLE PERSONAL INJURY.

DIAGNOSIS AND TESTING (Continued)



| SWITCH POSITION | CONTINUITY BETWEEN |
|--------------------|-----------------------|
| OFF | LAMPS |
| ON | MOMENTARY 1 AND 2 |
| ILLUMINATION LAMP | 1 AND 4 |
| INDICATOR LAMP | 1 AND 3 |

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Fig. 2 Defogger Switch Continuity

RELAY TEST

The defogger relay (Fig. 3) is located in the Power Distribution Center (PDC), in the engine compartment. Remove the defogger relay from the PDC to perform the following tests:

- (1) A relay in the de-energized position should have continuity between terminals 87A and 30, and no continuity between terminals 87 and 30. If OK, go to Step 2. If not OK, replace the faulty relay.
- (2) Resistance between terminals 85 and 86 (electromagnet) should be 75 \pm 10 ohms. If OK, go to Step 3. If not OK, replace the faulty relay.
- (3) Connect a battery to terminals 85 and 86. There should now be continuity between terminals 30 and 87, and no continuity between terminals 87A and 30. If OK, see the Relay Circuit Test in this group. If not OK, replace the faulty relay.

RELAY CIRCUIT TEST

- (1) The relay common feed terminal cavity (30) is connected to battery voltage and should be hot at all times. If OK, go to Step 2. If not OK, repair the open circuit to the PDC fuse as required.
- (2) The relay normally closed terminal (87A) is connected to terminal 30 in the de-energized position, but is not used for this application. Go to Step 3.
- (3) The relay normally open terminal (87) is connected to the common feed terminal (30) in the energized position. This terminal supplies battery voltage to the rear glass heating grid and the defogger switch indicator lamp. There should be continuity between the cavity for relay terminal 87 and the rear window defogger relay output circuit cavities of the

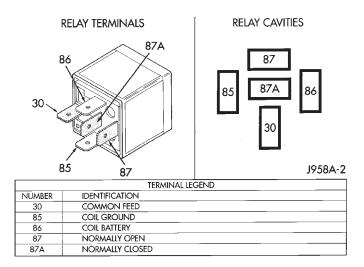


Fig. 3 Defogger Relay

rear glass heating grid and defogger switch connectors at all times. If OK, go to Step 4. If not OK, repair the open circuit(s) as required.

- (4) The coil battery terminal (86) is connected to the electromagnet in the relay. This terminal is provided with ground by the instrument cluster rear window defogger timer and logic circuitry to energize the defogger relay. There should be continuity to ground at the cavity for relay terminal 86 when the defogger switch is turned On. However, with the defogger relay removed, the defogger switch indicator lamp will not light to show that the defogger system is turned On. Be certain that you depress the defogger switch at least twice to confirm that the system is turned on during this test. If OK, go to Step 5. If not OK, repair the open circuit to the instrument cluster as required.
- (5) The coil ground terminal (85) is connected to the electromagnet in the relay. It is connected to fused ignition switch output voltage and should be hot when the ignition switch is in the On position. Check for battery voltage at the cavity for relay terminal 85 with the ignition switch in the On position. If OK, see the diagnosis for Instrument Cluster in this group. If not OK, repair the open circuit to the fuse in the fuseblock module as required.

INSTRUMENT CLUSTER

Before performing this test, complete the Defogger Switch and the Defogger Relay tests as described in this group. For circuit descriptions and diagrams, refer to 8W-48 - Rear Window Defogger in Group 8W - Wiring Diagrams.

DIAGNOSIS AND TESTING (Continued)

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- (1) Disconnect and isolate the battery negative cable. Remove the defogger relay from the Power Distribution Center (PDC) and unplug the defogger switch wire harness connector.
- (2) Remove the instrument cluster from the instrument panel. Refer to Instrument Cluster in Group 8E Instrument Panel Systems for the procedures.
- (3) Check for continuity between the rear window defogger switch sense circuit cavity of the right instrument cluster wire harness connector (connector B) and a good ground. There should be no continuity. If OK, go to Step 4. If not OK, repair the short circuit as required.
- (4) Check for continuity between the rear window defogger switch sense circuit cavities of the right instrument cluster wire harness connector (connector B) and the defogger switch wire harness connector. There should be continuity. If OK, go to Step 5. If not OK, repair the open circuit as required.
- (5) Check for continuity between the rear window defogger relay control circuit cavity of the right instrument cluster wire harness connector (connector B) and a good ground. There should be no continuity. If OK, go to Step 6. If not OK, repair the short circuit as required.
- (6) Check for continuity between the rear window defogger relay control circuit cavities of the right instrument cluster wire harness connector (connector B) and the defogger relay receptacle (the cavity for ISO relay terminal 86) in the PDC. There should be continuity. If OK, replace the faulty instrument cluster. If not OK, repair the open circuit as required.

SERVICE PROCEDURES

REAR GLASS HEATING GRID REPAIR

Repair of the rear glass heating grid lines, bus bars, terminals or pigtail wires can be accomplished using a Mopar Rear Window Defogger Repair Kit (Part Number 4267922) or equivalent.

WARNING: MATERIALS CONTAINED IN THE REPAIR KIT MAY CAUSE SKIN OR EYE IRRITATION. THE KIT CONTAINS EPOXY RESIN AND AMINE TYPE HARDENER, WHICH ARE HARMFUL IF SWALLOWED. AVOID CONTACT WITH THE SKIN AND

EYES. FOR SKIN CONTACT, WASH THE AFFECTED AREAS WITH SOAP AND WATER. FOR CONTACT WITH THE EYES, FLUSH WITH PLENTY OF WATER. DO NOT TAKE INTERNALLY. IF TAKEN INTERNALLY, INDUCE VOMITING AND CALL A PHYSICIAN IMMEDIATELY. USE WITH ADEQUATE VENTILATION. DO NOT USE NEAR FIRE OR FLAME. CONTAINS FLAMMABLE SOLVENTS. KEEP OUT OF THE REACH OF CHILDREN.

(1) Mask the repair area so that the conductive epoxy can be applied neatly. Extend the epoxy application onto the grid line or the bus bar on each side of the break (Fig. 4).

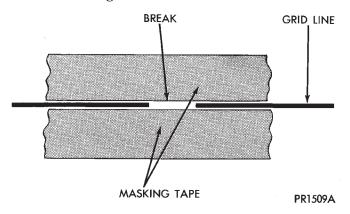


Fig. 4 Grid Line Repair - Typical

- (2) Follow the instructions in the repair kit for preparing the damaged area.
- (3) Remove the package separator clamp and mix the two conductive epoxy components thoroughly within the packaging. Fold the package in half and cut the center corner to dispense the epoxy.
- (4) For grid line repairs, mask the area to be repaired with masking tape or a template.
- (5) Apply the epoxy through the slit in the masking tape or template. Overlap both ends of the break by at least 19 millimeters (0.75 inch).
- (6) For a terminal or pigtail wire replacement, mask the adjacent areas so the epoxy can be extended onto the adjacent grid line as well as the bus bar. Apply a thin layer of epoxy to the area where the terminal or pigtail wire was fastened and onto the adjacent grid line.
- (7) Apply a thin layer of conductive epoxy to the terminal or bare wire end of the pigtail and place it in the proper location on the bus bar. To prevent the terminal or pigtail wire from moving while the epoxy is curing, it must be wedged or clamped.
- (8) Carefully remove the masking tape or template.

CAUTION: Do not allow the glass surface to exceed 204° C (400° F) or the glass may fracture.

SERVICE PROCEDURES (Continued)

- (9) Allow the epoxy to cure 24 hours at room temperature, or use a heat gun with a 260° to 371° C (500° to 700° F) range for fifteen minutes. Hold the heat gun approximately 25.4 centimeters (10 inches) from the repair.
- (10) After the conductive epoxy is properly cured, remove the wedge or clamp from the terminal or pigtail wire. Do not attach the wire harness connectors until the curing process is complete.
- (11) Check the operation of the rear window defogger glass heating grid.

REMOVAL AND INSTALLATION

DEFOGGER SWITCH

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- (1) Disconnect and isolate the battery negative cable.
- (2) Remove the center bezel from the instrument panel. See Instrument Panel Center Bezel in Group 8E Instrument Panel Systems for the procedures.
- (3) Remove the four screws that secure the accessory switch bezel to the instrument panel (Fig. 5).

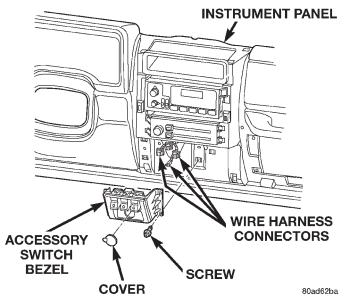


Fig. 5 Accessory Switch Bezel Remove/Install

- (4) Pull the accessory switch bezel out from the instrument panel far enough to access the wire harness connectors.
- (5) Unplug the wire harness connectors from the rear of the accessory switches and the cigar lighter/power outlet.
- (6) Remove the accessory switch bezel from the instrument panel.
- (7) With a small thin-bladed screwdriver, gently pry the snap clips at the top and bottom of the rear window defogger switch receptacle on the back of the accessory switch bezel and pull the switch out of the bezel.
- (8) Reverse the removal procedures to install. Be certain that both of the switch snap clip retainers in the receptacle on the back of the accessory switch bezel are fully engaged. Tighten the mounting screws to $2.2~\mathrm{N\cdot m}$ (20 in. lbs.).

DEFOGGER RELAY

- (1) Disconnect and isolate the battery negative cable.
- (2) Remove the cover from the Power Distribution Center (PDC) (Fig. 6).

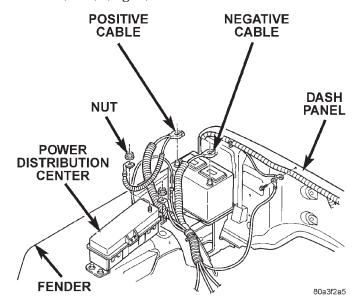


Fig. 6 Power Distribution Center

- (3) Refer to the label on the PDC for defogger relay identification and location.
 - (4) Unplug the defogger relay from the PDC.
- (5) Install the defogger relay by aligning the relay terminals with the cavities in the PDC and pushing the relay firmly into place.
 - (6) Install the PDC cover.
 - (7) Connect the battery negative cable.
 - (8) Test the relay operation.